

Ship Oct. 29

Work Order ID 63105

October 21, 2010 8:55:00 AM

PRELIMINARY ISSUE



Item ID: D139-799-011

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Maintenance Step Installation

Start Date: 10/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/29/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D139-799	PA1 PA2
--------------	--------------------

100		0.00							
-----	--	------	--	--	--	--	--	--	--



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D139-799-011
CHG001

110	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--



Packaging

Memo

0.00

Packaging

Crp/10/22 ①

120	QC4- 100% Inspect kits for completeness	0.00							
-----	---	------	--	--	--	--	--	--	--



QC

Memo

0.00

Quality Control

no n/w + no hsk

Siduloy

41

Work Order ID 63105

October 21, 2010 8:55:00 AM



Page 2

Item ID: D139-799-011

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Maintenance Step Installation

Start Date: 10/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/29/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D139-799-011								
	Location: _____								
	PPP rev: _____								
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

CC 10/21/10

9/29/10

RD1340

POSITIVE RECALL

EFFECTIVE 10/24 AUTH W

RELEASED _____ DATE _____

Picklist Print

October 21, 2010 8:54:58 AM

Page 1

Work Order ID: 63105



Parent Item: D139-799-011



Parent Item Name: Maintenance Step Installation

Start Date: 10/21/10

Required Date: 10/29/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4092-041		Manufactured	No			110	Each	0.0000	1	1			
Maintenance Step Assembly										62562		10/11/10	
AN6H12		Purchased	No			110	Each	20.0000	4	4			
Bolt													

Location	Loc Qty	Loc Code
ST342	20	
115884	20	

NAS1149D0663J		Purchased	No			110	Each	825.0000	6	16			
Washer													

Location	Loc Qty	Loc Code
ST298	825	
114348	4	
114988	36	
115698	785	

115698

5.0 PARTS LIST

REFERENCE ONI

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
		2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
4	4				AN6H12	BOLT
			4		AN526-1032R9	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			10		MS21919WDG09	CLAMP
		12			MS27039-1-09	SCREW
		4			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
		4			NAS1515-5L	WASHER

• COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. •
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
 OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: A
 Date: 10.08.18